## Aluminum Component Rail System (Series 600) TECH DATA

Aluminum offers a lightweight alternative to stainless steel, and TSM's AdaptaRail component system is an intelligent and adaptable connection/assembly solution for aluminum raing. The system is quick, convenient and avoids welding and grinding. In addition, AdaptaRail's internal connection system is designed to allow posts and top rails to run in continuous lengths. This provides a stronger railing system than one with cast tees and cross connections and complies with established safety standards for continuous, smooth surface rails.

## ALUMINUM ALLOY 6063, CLEAR ANODIZED FINISH

- 1¼" Schedule 40 Pipe [Tubing equivalent = 1.66" O.D. x .140" (42x3.6mm)]
- 1½" Schedule 40 Pipe [Tubing equivalent = 1.9" O.D. x .145" (48x3.7mm)]

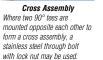
## CONNECTIONS

- · Concealed mechanical fasteners at intersections
- Epoxy at splice joints

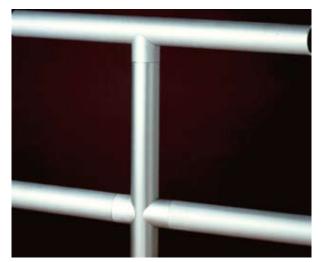




**Tee Connection** Use threaded rivet and stainless steel machine screw with lock washer for forming tees.



Description	1¼" Schedule	1½" Schedule
610 90° Tee Former Requires AU-693 & AU-695 for tee connection or AU-696 for cross assembly.	40 Pipe AH-610	40 Pipe AT-610
<b>612 90° Corner Tee Former</b> Requires AU-693 & AU-695 for tee connection or AU-696 for cross assembly.	AH-612	AT-612
<b>614 Adjustable Tee Former</b> Requires AU-693 & AU-695 for tee connection or AU-696 for cross assembly.	AH-614	AT-614
<b>616 Angle Tee Former</b> Requires AU-693 & AU-695 for tee connection or AU-696 for cross assembly.	AH-616	AT-616
<b>620 Elbow Side Outlet</b> Requires epoxy for use with built-in dowel splice connections.	AH-620	AT-620
<b>622 Elbow Mitered</b> Requires epoxy for use with built-in dowel splice connections.	AH-622	AT-622



The flexibility of AdaptaRail's component assembly allows installers to cut pipe to size at the jobsite, eliminating the need for submitting precise measurements to the factory.

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